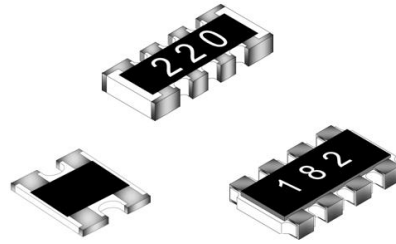


■ Automotive Array Chip Resistor — QRA Series



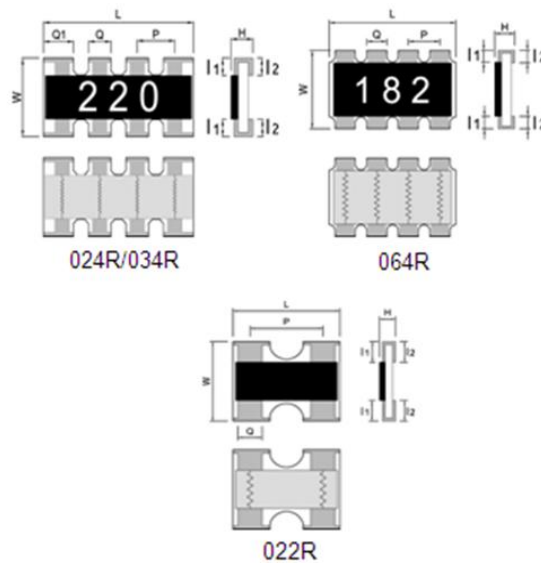
■ Application

- Automotive electronics
- Navigation equipment, TPMS
- Heating, Ventilating and Air conditioning
- Indoor lighting, Central door locking, Wiper module

■ Features

- Small size and light weight
- Reliability, high quality
- CCD visual quality inspection

■ Type Dimension



■ Dimension

Unit: mm

TYPE	L	W	H	I ₁	I ₂	P	Q	Q1
QRA022R	1.00±0.10	1.00±0.10	0.33±0.05	0.15±0.10	0.25±0.10	0.67±0.10	0.34±0.10	---
QRA024R	2.00±0.10	1.00±0.10	0.40±0.10	0.20±0.10	0.20±0.10	0.50±0.10	0.30±0.10	0.43±0.10
QRA034R	3.20±0.20	1.60±0.15	0.50±0.10	0.30±0.20	0.30±0.20	0.80±0.20	0.50±0.15	0.61±0.10
QRA064R	5.10±0.20	3.10±0.20	0.55±0.15	0.55±0.15	0.55±0.15	1.30±0.20	0.90±0.10	---

Standard Electrical Specifications

Type \ Item	Rating Power at 70°C	Max Working Voltage	Max Overload Voltage	T.C.R. (PPM/°C)	Resistance Range
					F(±1%)、J(±5%)
QRA022R	0.063 W	25V	50V	±400	1Ω~9.9Ω
				±200	10Ω~1MΩ
QRA024R	0.063 W	25V	50V	±400	1Ω~9.9Ω
				±200	10Ω~1MΩ
QRA034R	0.1 W	50V	100V	±400	1Ω~9.9Ω
				±200	10Ω~1MΩ
QRA064R	0.25 W	200V	400V	±400	1Ω~9.9Ω
				±200	10Ω~1MΩ

- For non-standard parts, please contact our sales dept.
- Operating Temperature Range : -55°C ~ +155°C.

Type	022R	024R	034R	064R
Jumper Resistance Value	50mΩ Max			
Jumper Rated Current	1A			2A

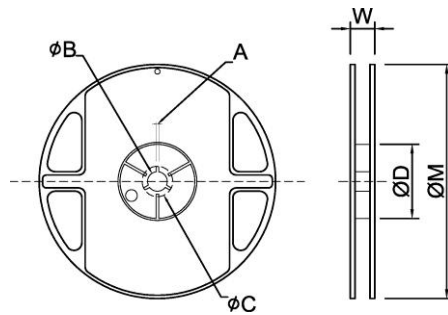
Parts Number Explanation

Example:

QRA	024R	J	10R	Q	10
Product Type	Size (Inch)	Resistor Tolerance	Resistors Value	Package	Quantity
QRA	022R(0402*2) 024R(0402*4) 034R(0603*4) 064R(1206*4) R : CONVEX	F : ±1% J : ±5%		P、Q : Paper Taping E : Embossed Taping D : Packed in a Bag	04 : 4000PCS 05 : 5000PCS 10 : 10000PCS

Appendix For SMD Chip Resistor

Packaging Information

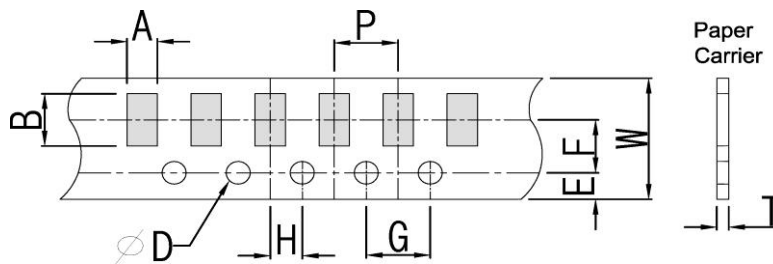


Dimension

Unit: mm

TYPE	SIZE		A	ϕB	ϕC	ϕD	W	ϕM
022R/024R	7"	10K/Reel	2.0 ± 0.5	13.5 ± 1.0	21 ± 1.0	60 ± 1.0	11.5 ± 2.0	178 ± 2.0
034R	7"	5K/Reel	2.0 ± 0.5	13.5 ± 1.0	21 ± 1.0	60 ± 1.0	11.5 ± 2.0	178 ± 2.0
064R	7"	4K/Reel	2.0 ± 0.5	13.5 ± 1.0	21 ± 1.0	60 ± 1.0	16.0 ± 2.0	178 ± 2.0

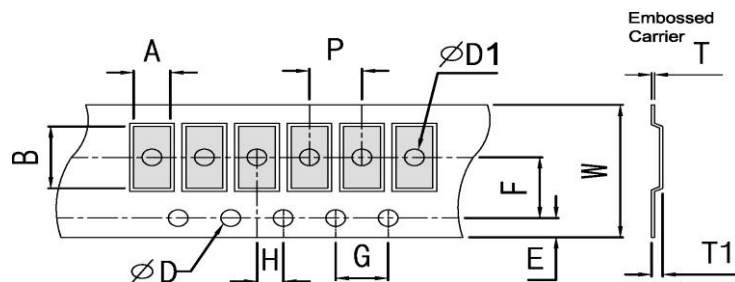
Tapping Specification



Dimension

Unit: mm

Packaging	Type	A	B	W	E	F	G	H	T	ϕD	P
Paper Type	022R	1.25 ± 0.1	1.25 ± 0.1	8.0 ± 0.2	1.75 ± 0.1	3.5 ± 0.05	4.0 ± 0.1	2.0 ± 0.05	0.45 ± 0.1	$1.50^{+0.10}_{-0}$	2.0 ± 0.1
	024R	1.20 ± 0.1	2.20 ± 0.1	8.0 ± 0.2	1.75 ± 0.1	3.5 ± 0.05	4.0 ± 0.1	2.0 ± 0.05	0.60 ± 0.1		
	034R	1.90 ± 0.2	3.50 ± 0.2	8.0 ± 0.2	1.75 ± 0.1	3.5 ± 0.05	4.0 ± 0.1	2.0 ± 0.05	0.75 ± 0.1		4.0 ± 0.1



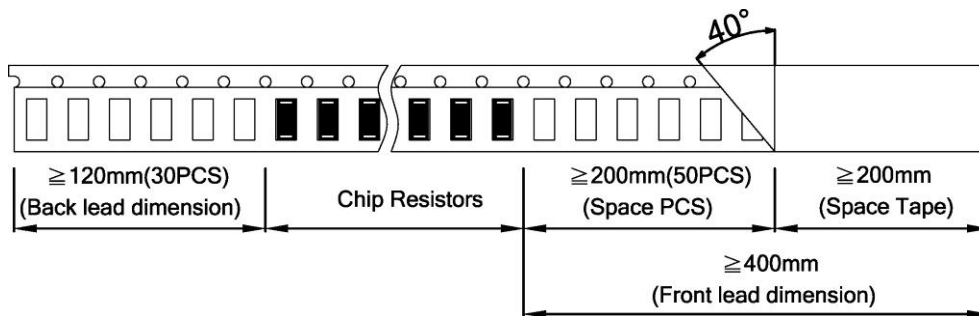
Dimension

Unit: mm

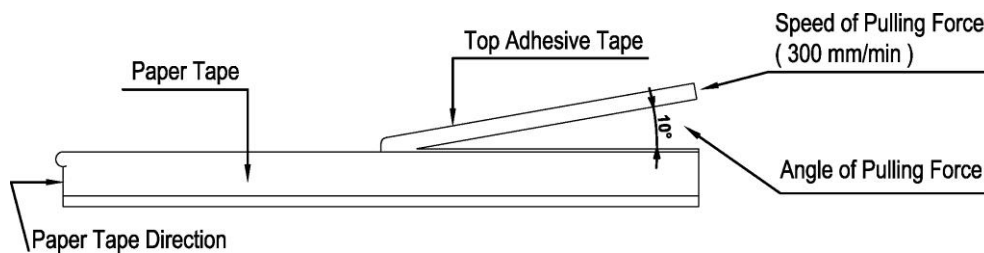
Packaging	Type	A	B	W	E	F	G	H	T	ϕD	$\phi D1$	T1	P
Embossed Type	064R	3.55 ± 0.2	5.55 ± 0.2	12 ± 0.1	1.75 ± 0.1	5.5 ± 0.05	4.0 ± 0.1	2.0 ± 0.05	0.25 ± 0.1	$1.50^{+0.10}_{-0}$	1.50 ± 0.1	0.85 ± 0.15	4.0 ± 0.1

Packing Material Data / Storage Data

Front & Back Lead Dimension

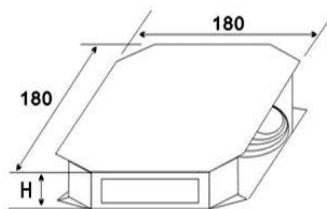


Top Adhesive Peel Off Strength : 10~70g

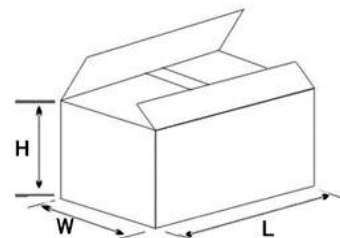


Package

Inner Box Size	
Reel	Size H(mm)
1	13
2	24
3	36
5	60
10	113



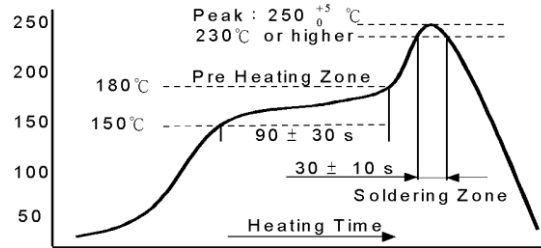
External Box Size			
Contain (Kpcs)	Length (mm)	Width (mm)	Height (mm)
25K	180	180	60
50K	180	180	110
150K	430	200	200
300K	400	400	200



Storage Data :

Storage time at the environment temp: $25 \pm 5^\circ\text{C}$ & humidity: $60 \pm 20\%$ is valid for one year from the date of delivery.

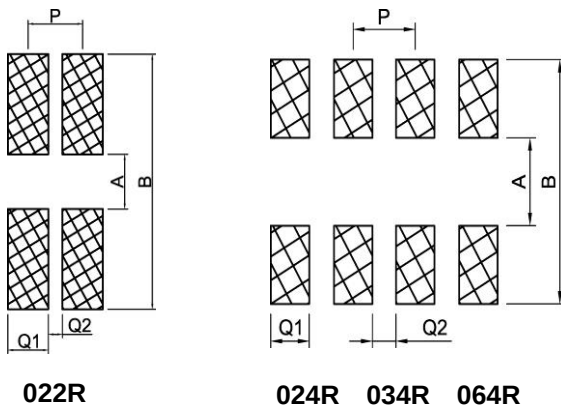
● Reliability Test and Requirement

Test Item	Test Method	Procedure	Requirements
Temperature Coefficient of Resistance (T.C.R)	JIS C 5201-1 clause 4.8	-55℃ or +155℃, 25℃ is the reference temperature	Refer to Ratings
Short Time Overload	JIS C 5201-1 clause 4.13	General : 2.5 times RCWV or Max. Overload voltage whichever is less for 5 seconds.	$\pm 1 : \pm(1.0\%+0.05\Omega)$ $\pm 5 : \pm(2.0\%+0.1\Omega)$ Value $<1\Omega : \pm(2.0\%+0.1\Omega)$
IR Reflow	Sony SS-00254	 Peak : $250 \pm 5^\circ\text{C}$ 230°C or higher 180℃ --- Pre Heating Zone 150℃ --- 90 ± 30 s 30 ± 10 s --- Soldering Zone Heating Time	$\pm 1 : \pm(1.0\%+0.05\Omega)$ $\pm 5 : \pm(1.0\%+0.05\Omega)$
Leaching	Sony SS-00254-9	260±5℃ for 30 seconds.	>95% Coverage
Soldering Heat	JIS C 5201-1 clause 4.18	260±5℃ for 10 seconds.	$\pm 1 : \pm(0.5\%+0.05\Omega)$ $\pm 5 : \pm(1.0\%+0.05\Omega)$ Value $<1\Omega : \pm(1.0\%+0.05\Omega)$
Temperature Cycling	JIS C 5201-1 clause 4.19	-55℃ to +155℃, 5 cycles	0.1%、0.5%、1% : $\pm(0.5\%+0.05\Omega)$ 2%、5% : $\pm(1.0\%+0.10\Omega)$ Value $<1\Omega : \pm(1.0\%+0.10\Omega)$
Electric Iron	Sony SS-00254-5	Preheating temperature : 350±10℃ Electric iron preheating time : 3+1/-0 sec	$\pm 1 : \pm(1.0\%+0.05\Omega)$ $\pm 5 : \pm(1.0\%+0.05\Omega)$ Value $<1\Omega : \pm(1.0\%+0.05\Omega)$
Resistance to Solvent	JIS C 5201-1 clause 4.29	The tested resistor be immersed into isopropyl alcohol of 20~25℃ for 60 secs. Then the resistor is left in the room for 48 hrs.	$\pm 1 : \pm(0.5\%+0.05\Omega)$ $\pm 5 : \pm(0.5\%+0.05\Omega)$ Value $<1\Omega : \pm(1.0\%+0.05\Omega)$
Load Life in Humidity	JIS C 5201-1 clause 4.24	40±2℃, 90~95% R.H. RCWV or Max. working voltage whichever is less for 1000 hrs with 1.5 hrs "ON" and 0.5 hr "OFF" .	0.1%、0.5%、1% : $\pm(1.0\%+0.05\Omega)$ 2%、5% : $\pm(2.0\%+0.05\Omega)$ Value $<1\Omega : \pm(2.0\%+0.05\Omega)$
Load Life (Endurance)	JIS C 5201-1 clause 4.25	70±2℃, RCWV or Max. working voltage whichever is less for 1000 hrs with 1.5 hrs "ON" and 0.5 hr "OFF" .	0.1%、0.5%、1% : $\pm(1.0\%+0.05\Omega)$ 2%、5% : $\pm(3.0\%+0.10\Omega)$ Value $<1\Omega : \pm(3.0\%+0.10\Omega)$
Insulation Resistance	JIS C 5201-1 clause 4.6	100V for 1 minute.	$\geq 10G\Omega$
Terminal Bending Strength	JIS C 5201-1 clause 4.33	Bending once for 5 seconds D : 0402、0603、0805=5mm 1206、1210、1812=3mm 2010、2512、1218=2mm	$\pm 1 : \pm(1.0\%+0.05\Omega)$ $\pm 5 : \pm(1.0\%+0.05\Omega)$

AEC-Q200 test			
Test Item	Test Method	Procedure	Requirements
Temperature Cycling	JESD22 Method JA-104	1000 Cycles (-55℃ to +125℃) Measurement at 24± 4 hours after test conclusion.	0.1%、0.5%、1% : $\pm(0.5\%+0.05\Omega)$ 2%、5% : $\pm(1.0\%+0.10\Omega)$
Resistance to Solvent	MIL-STD-202 Method 215	Add Aqueous wash chemical-OKEM clean or equivalent.	1% : $\pm(0.5\%+0.05\Omega)$ 5% : $\pm(0.5\%+0.05\Omega)$
Biased Humidity	MIL-STD-202 Method 103	1000 hours 85℃/85%RH. 10% of operation power.	0.1%、0.5%、1% : $\pm(1.0\%+0.05\Omega)$ 2%、5% : $\pm(3.0\%+0.05\Omega)$
High Temperature Exposure (Storage)	MIL-STD-202 Method 108	1000 hrs. T=125℃.	0.1%、0.5%、1% : $\pm(0.5\%+0.05\Omega)$ 2%、5% : $\pm(2.0\%+0.05\Omega)$
Operation Life	MIL-STD-202 Method 108	125℃ RCWV or Max.working voltage whichever is less for 1000 hrs with 1.5 hrs"ON" and 0.5hr "OFF"	0.1%、0.5%、1% : $\pm(1.0\%+0.05\Omega)$ 2%、5% : $\pm(3.0\%+0.10\Omega)$
External Visual	MIL-STD-883 Method 2009	Electrical test not required. Inspect device construction, marking and workmanship.	—
Mechanical Shock	MIL-STD-202 Method 213	Impact acceleration : 1500g Pulse duration : 0.5ms Number of shocks : 30 shocks(5 shocks for each face)	± 1 : $\pm(1.0\%+0.05\Omega)$ ± 5 : $\pm(2.0\%+0.1\Omega)$
Vibration	MIL-STD-202 Method 204	5 g's for 20min., 12 cycles each of 3 orientations.	± 1 : $\pm(1.0\%+0.05\Omega)$ ± 5 : $\pm(2.0\%+0.1\Omega)$
ESD	AEC-Q200- 002 or ISO/DIS 10605	0402 / 0603 : 1KV 0805 and above : 2KV	For the product %
Solderability	J-STD-002	(1) 4 hrs 155℃ dry heat (2) 260±5℃ 10 sec.	± 1 : $\pm(0.5\%+0.05\Omega)$ ± 5 : $\pm(1.0\%+0.05\Omega)$
Terminal Strength (SMD)	AEC Q200-006	0402 / 0603 : 8N 0805 and above : 17.7N	No broken
Board Flex	AEC Q200-005	Beading once for 60 seconds	± 1 : $\pm(1.0\%+0.05\Omega)$ ± 5 : $\pm(1.0\%+0.05\Omega)$

General Information

Recommend Land Pattern Design



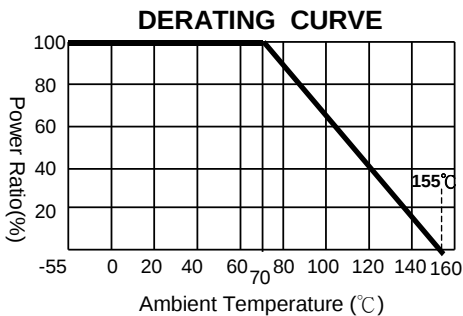
Dimension

Unit: mm

Item \ Type	022R	024R	034R	064R
A	0.50	0.50	1.00	2.00
B	2.00	2.00	2.60	4.75
P	0.67	0.50	0.80	1.30
Q1	0.33	0.28	0.40	0.90
Q2	0.34	0.22	0.40	0.375

Performance Characteristics

Power Derating Curve



Power rating or current rating is in the case based on continuous full-load at ambient temperature of 70°C.

For operation at ambient temperature in excess of 70°C, the load should be derated in accordance with figure of derating Curve.

Voltage Rating or Current Rating

Resistance Range: $\geq 1\Omega$

Rated Voltage: The resistor shall have a DC continuous working voltage or a RMS AC continuous working voltage at commercial-line frequency and wave form corresponding to the power rating, as determined formula as following:

$$E(RCWV) = \sqrt{P \times R}$$

E=Rated voltage(V)
 P=Power rating(W)
 R=Nominal resistance(Ω)

Operation and Storage Temperature

	MIN	MAX
Operation temperature	-55°C	70°C
Storage temperature	20°C	30°C
Storage humidity	40%	80%

Product Testing Method:

Our products are tested with our company's tapping & testing equipments by using four-feet probe to touch at the back of both electrodes. Supposed different testing points or methods are requested, please advise beforehand and customized-made production is available.

■ Marking

■ Standard Resistance Values in a Decade

Marking code:

- 022R series resistor has no marking code.
- Except for special code, the other Array resistors 1%&5% product code is the same

E192	E96	E48	E192	E96	E48	E192	E96	E48	E192	E96	E48	E192	E96	E48
100	100	100	169	169	169	287	287	287	487	487	487	825	825	825
101			172			291			493			835		
102	102		174	174		294	294		499	499		845	845	
104			176			298			505			856		
105	105	105	178	178	178	301	301	301	511	511	511	866	866	866
106			180			305			517			876		
107	107		182	182		309	309		523	523		887	887	
109			184			312			530			898		
110	110	110	187	187	187	316	316	316	536	536	536	909	909	909
111			189			320			542			920		
113	113		191	191		324	324		549	549		931	931	
114			193			328			556			942		
115	115	115	196	196	196	332	332	332	562	562	562	953	953	953
117			198			336			569			965		
118	118		200	200		340	340		576	576		976	976	
120			203			344			583			988		
121	121	121	205	205	205	348	348	348	590	590	590			
123			208			352			597					
124	124		210	210		357	357		604	604		E24	E12	E6 E3
126			213			361			612			10	10	10 10
127	127	127	215	215	215	365	365	365	619	619	619	11		
129			218			370			626			12	12	
130	130		221	221		374	374		634	634		13		
132			223			379			642			15	15	15
133	133	133	226	226	226	383	383	383	649	649	649	16		
135			229			388			657			18	18	
137	137		232	232		392	392		665	665		20		
138			234			397			673			22	22	22 22
140	140	140	237	237	237	402	402	402	681	681	681	24		
142			240			407			690			27	27	
143	143		243	243		412	412		698	698		30		
145			246			417			706			33	33	33
147	147	147	249	249	249	422	422	422	715	715	715	36		
149			252			427			723			39	39	
150	150		255	255		432	432		732	732		43		
152			258			437			741			47	47	47 47
154	154	154	261	261	261	442	442	442	750	750	750	51		
156			264			448			759			56	56	
158	158		267	267		453	453		768	768		62		
160			271			459			777			68	68	68
162	162	162	274	274	274	464	464	464	787	787	787	75		
164			277			470			796			82	82	
165	165		280	280		475	475		806	806		91		
167			284			481			816					

According to IEC publication 63

Revision : April 30, 2018